

## STOKES UNDERCOAT PAINT

<b>Reference</b> DU	<b>Revision No</b> 2	<b>Revision Date</b> 18 October 2007	<b>Printed</b> 15 January 2008	<b>Page 1 of 2</b>
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<b>Properties and Uses</b>	<p><b>PROPERTIES</b> Stokes Undercoat Paint is designed as a high quality undercoat. It may be used internally or externally as an undercoat for Stokes Gloss Enamel Paint or as a one coat matt finish for interior use. It dries to give a film with excellent surface properties and very high opacity. The smooth, even finish with uniform colour ensures that maximum gloss, appearance and durability, of subsequent coats of Stokes Gloss Enamel Paint are attained.</p> <p><b>USES.</b></p> <p>In addition to use as an undercoat for Stokes Gloss Enamel Paint and as a matt finish, the undercoat can be used as a base coat for varnishing and scumble glazes.</p>
<b>Technical Data</b>	<p><b>TYPE.</b> Long oil alkyd resin with carefully selected pigments.</p> <p><b>DRYING TIME.</b> About 4 hours to BS3900 part C2 under normal conditions of temperature and humidity. Recoatable overnight.</p> <p><b>THEORETICAL SPREADING CAPACITY.</b> Approx. 12 - 13 sq. metres per litre on smooth, non-porous surfaces to achieve a dry film thickness of 37 microns ( 1¼ thou).</p> <p><b>FLASH POINT.</b> In the range 21 - 55°C. FLAMMABLE LIQUID.</p> <p><b>NON VOLATILE CONTENT.</b> By volume 50% nominal. By weight 72% nominal.</p> <p><b>THINNERS AND CLEANING SOLVENT.</b> Stokes White Spirit Ref. TH010.</p> <p><b>LEAD CONTENT.</b> Contains no added lead.</p> <p><b>COLOUR RANGE.</b> Comprehensive range available ex-stock to suit Stokes Gloss Enamel Enamel Paints.</p>
<b>Stock Container Sizes</b>	¼ litres, 1 litres, 2¼ litre and 5 litre tins.
<b>Processes</b>	<p><b>PREPARATION.</b> The surface to be painted should be clean, dry and free from grease, dust, dirt, rust and peeling or loose material or any other contamination. New, unpainted or very absorbent surfaces should be primed using the appropriate Stokes material. See Stokes data sheets Systems for Metal and Systems for Wood.</p>
<b>Application</b>	<p><b>BRUSH</b> Supplied ready for use.</p> <p><b>ROLLER.</b> Thinning is not normally required. Foam or mohair rollers are preferable to achieve a smooth finish.</p> <p><b>CONVENTIONAL SPRAY.</b> Thin as necessary with Stokes White Spirit Ref. TH010.</p> <p><b>AIRLESS SPRAY.</b> Thin if necessary with Stokes White Spirit Ref. TH010.</p> <p><b>ELECTROSTATIC SPRAY.</b> Adjust conductivity of paint if necessary with Stokes Thinner Ref. TH009.</p>
<b>Storage</b>	<p>Use within 12 months of delivery. Keep in original containers until required for use. Partly used containers should be re-sealed securely and stored according to the recommended manner. (See section 7 of Stokes Material Safety Data Sheet Ref. DG/DU).</p>



# TECHNICAL DATA SHEET

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### Health and Safety

THIS MATERIAL IS FLAMMABLE. REFER TO STOKES MATERIAL SAFETY DATA SHEET REF. DG/DU FOR FULL DETAILS OF FIRST AID, FIRE FIGHTING MEASURES, ACCIDENTAL RELEASE, HANDLING, EXPOSURE CONTROLS / PERSONAL PROTECTION AND DISPOSAL.

### Disclaimer

The above information is for guidance only. It is given in good faith but without warranty. Users should first carry out their own trials to ascertain the suitability of the product for their intended purpose.

This Data Sheet supercedes all previous Data Sheets supplied to you relating to this product. It contains important information which must be communicated to the user. The user must satisfy himself of the suitability of the product for the intended application and surface, as surface and application conditions are beyond the control of R.J.Stokes & Co Ltd. The user must also satisfy himself of the suitability of the product in circumstances other than those set out in this data sheet. The user should also maintain appropriate control procedures. Should further information be required, please contact our Technical Department.

R.J.Stokes & Co. Ltd. employ a policy of continuous development and the technical data could be revised as a result of experience or new information becoming available.