

Reference DVS	Revision No 1	Revision Date 22 May 2000	Printed 15 January 2008	Page 1 of 2
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WWW.RJSTOKES.CO.UK MANUFACTURERS OF INDUSTRIAL, DECORATIVE & POWDER COATINGS Est 1899
Little London Road | Sheffield | S8 0UH | Tel: 0114 258 9595 | Fax: 0114 250 9836 | Email: sales@rjstokes.co.uk

Properties and Uses	<p>PROPERTIES Stokes Superfine Varnish dries to a glossy, hard, pale, clear coating for use on wood, metal, hardboard, plywood etc. Easy to apply with freedom from brush marks, producing good build, high gloss and suitable for either interior or exterior usage.</p> <p>USES Stokes Superfine Varnish is recommended for use on any surface either interior or exterior requiring treatment with a clear gloss finish, i.e. timber cladding of houses, clear protective gloss on coach work, superstructures of yachts etc., where elasticity and resistance to water is necessary.</p>
Technical Data	<p>TYPE Long oil alkyd thinned with aliphatic hydrocarbon solvents.</p> <p>DRYING TIME About 4 hours to BS3900 part C2 under normal conditions of temperature and humidity. Recoatable after overnight air drying.</p> <p>SPREADING CAPACITY Approximately 14 sq. metres per litre on smooth, non-porous surfaces.</p> <p>FLASH POINT Between 32°C and 55°C. FLAMMABLE LIQUID.</p> <p>NON VOLATILE CONTENT By volume 41% nominal. By weight 49% nominal.</p> <p>THINNERS AND CLEANING SOLVENT Stokes White Spirit Ref. TH010.</p> <p>LEAD CONTENT No Added Lead.</p>
Stock Container Sizes	5 litre, 2.5 litre, 1 litre, 500ml and 250ml.
Processes	<p>PREPERATION The surface to be varnished should be clean, dry and free from polish, grease, dust, rust and peeling or loose material. Rub down new timber with dry abrasive paper to remove raised fibres, sharp edges and then dust off. A small amount of Stokes White Spirit Ref. TH010 (i.e. 10-15%) may be added to the first coat on new dry timber to help penetration and give ease of brushing. Allow to dry overnight before applying further coats of Superfine Varnish.</p> <p>FINISHING Apply three or more coats of Superfine Varnish unthinned. To achieve best results, flat down between each coat using a very fine wet or dry abrasive paper.</p>
Application	<p>BRUSH Supplied ready for use by brush.</p> <p>ROLLER Supplied ready for use by roller. Foam or mohair rollers are preferable to obtain a smooth finish.</p> <p>CONVENTIONAL SPRAY Thin as necessary with Stokes White Spirit Ref. TH010.</p> <p>AIRLESS SPRAY Thin as necessary with Stokes White Spirit Ref. TH010.</p> <p>ELECTROSTATIC SPRAY Adjust conductivity of paint if necessary with Stokes Thinner Ref. TH009.</p>



TECHNICAL DATA SHEET

STOKES SUPERFINE VARNISH

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Storage	<p>Use within 12 months of delivery. Keep in original containers until required for use. Partly used containers should be re-sealed securely and stored according to the recommended manner. (See section 7 of Stokes Material Safety Data Sheet Ref. DV).</p>
Health and Safety	<p>THIS MATERIAL IS FLAMMABLE. REFER TO STOKES MATERIAL SAFETY DATA SHEET REF. DV FOR FULL DETAILS OF FIRST AID, FIRE FIGHTING, ACCIDENTAL RELEASE, HANDLING, EXPOSURE CONTROLS / PERSONAL PROTECTION AND DISPOSAL.</p>
Disclaimer	<p>The above information is for guidance only. It is given in good faith but without warranty. Users should first carry out their own trials to ascertain the suitability of the product for their intended purpose.</p> <p>This Data Sheet supercedes all previous Data Sheets supplied to you relating to this product. It contains important information which must be communicated to the user. The user must satisfy himself of the suitability of the product for the intended application and surface, as surface and application conditions are beyond the control of R.J.Stokes & Co Ltd. The user must also satisfy himself of the suitability of the product in circumstances other than those set out in this data sheet. The user should also maintain appropriate control procedures. Should further information be required, please contact our Technical Department.</p> <p>R.J.Stokes & Co. Ltd. employ a policy of continuous development and the technical data could be revised as a result of experience or new information becoming available.</p>