

## WHITE STEEL MARKING PAINT

Reference  
IM201

Revision No  
1

Revision Date  
6 January 2003

Printed  
15 January 2008

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**WWW.RJSTOKES.CO.UK MANUFACTURERS OF INDUSTRIAL, DECORATIVE & POWDER COATINGS Est 1899**  
**Little London Road | Sheffield | S8 0UH | Tel: 0114 258 9595 | Fax: 0114 250 9836 | Email: sales@rjstokes.co.uk**

|                              |  |
|------------------------------|--|
| <b>Properties and Uses</b>   | <p><b>PROPERTIES</b><br/>Affords only temporary rust prevention, interior and exterior. Easily removed, by paint stripper and strong solvents.</p> <p><b>USES</b><br/>Marking steel, pallets, bins, billets, drums, ect., Identification by colour or lettering.</p>   |
| <b>Technical Data</b>        | <p><b>TYPE</b><br/>Alkyd resin and selected pigments.</p> <p><b>DRYING TIME</b><br/>Within 4 hours to BS3900 part C2 under normal conditions of temperature and humidity.</p> <p><b>THEORETICAL COVERAGE</b><br/>About 17 sq. metres per litre on smooth non-porous surfaces depending on the surface porosity and texture.<br/>(To give a dry film thickness of approximately 25 microns).</p> <p><b>FLASH POINT</b><br/>Between 21 and 55°C. Flammable</p> <p><b>NON VOLATILE CONTENT</b><br/>By volume 44% (nominal).<br/>By weight 67% (nominal).<br/>Varies with Colour.</p> <p><b>THINNERS AND CLEANING SOLVENT</b><br/>Stokes Solvent TH040.</p> <p><b>HEAT RESISTANCE</b><br/>Satisfactory up to 150°C, however white will discolour at a considerably lower temperature.</p> <p><b>COLOUR RANGE</b><br/>White Lab Ref PF152\A<br/>Other colours by special arrangement.</p> |
| <b>Stock Container Sizes</b> | 5 Litres.  |
| <b>Processes</b>             | <p><b>PREPARATION</b><br/>The surface to be painted must be clean, dry and free from grease, dust, dirt, rust and peeling or loose material.</p>   |
| <b>Application</b>           | <p><b>BRUSH/ROLLER</b><br/>Supplied ready for use.</p> <p><b>CONVENTIONAL/AIRLESS SPRAY</b><br/>supplied ready for use.</p>  |
| <b>Storage</b>               | <p>Use within 12 months of delivery.<br/>Keep in original containers until required for use.<br/>Partly used containers should be re-sealed securely and stored according to the recommended manner. (See section 7 of Stokes Material Safety Data Sheet Ref.DG\DU)</p>  |
| <b>Health and Safety</b>     | <p>THIS MATERIAL IS FLAMMABLE. REFER TO STOKES MATERIAL SAFETY DATA SHEET REF.DG\DU FOR FULL DETAILS OF FIRST AID, FIRE FIGHTING, ACCIDENTAL RELEASE, HANDLING, EXPOSURE CONTROLS / PERSONAL PROTECTION AND DISPOSAL.</p>  |



# TECHNICAL DATA SHEET

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### Disclaimer

The above information is for guidance only. It is given in good faith but without warranty. Users should first carry out their own trials to ascertain the suitability of the product for their intended purpose.

This Data Sheet supercedes all previous Data Sheets supplied to you relating to this product. It contains important information which must be communicated to the user. The user must satisfy himself of the suitability of the product for the intended application and surface, as surface and application conditions are beyond the control of R.J.Stokes & Co Ltd. The user must also satisfy himself of the suitability of the product in circumstances other than those set out in this data sheet. The user should also maintain appropriate control procedures. Should further information be required, please contact our Technical Department.

R.J.Stokes & Co. Ltd. employ a policy of continuous development and the technical data could be revised as a result of experience or new information becoming available.